

# **BODY LENS CLEAR SPRAY**

Technical Data Sheet No 838



VOC compliant with the regulations

Easy to use

Excellent results

No hardener required

High gloss

Excellent adhesion and elasticity

## General Technical Description

2 coats

Dust free 15-20 min at 23°C (73°F)

### Surface

All types of transparent plastic automotive parts.

# Cleaning of substrate

Make sure the surface is first wiped then air dried.



Remarks:

· Always try to use the product

in accordance with the

specifications provided

legislation as well.

· Storage shelf life:

original spray.

• It can be used by countries

Store in a cool place +5°C - +25°C

(41°F-77°F). Guaranteed shelf

life of 36 months in unused

that do not adopt the VOC

Make sure you always use appropriate face protection and good ventilation

## **Product Application:**



Sand the surface with P500 and use interface pad

Sand the surface with

P800 wet sanding



Clean the surface with Antisil 770

Shake well before



Specific Gravity: 0.839 g/cm<sup>3</sup>

Solid Content (No thinner): 13.04% Weight

#### VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 835g/L. 2004/42/IIB(e)(840)835

Theoretical Coverage:

Cleaning of equipment:

Sand the surface with P1200 wet sanding

Continue sanding with

P1500 wet sanding



Apply one normal coat with 20-30 cm distance from headlight



After 15 min at 23°C (73°F) apply the second normal coat with the same distance and in crossing spraying



Next step is sanding with P2000 wet sanding

Final sanding with

P3000 to eliminate the



After 1hr at 23°C (73°F) you can assembly the

scratches

headlight

application

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