

BUMPER PAINT TEXTURE

Technical Data Sheet No 609

Fast drying 1K texture paint

Excellent coverage

VOC compliant with the

Great durability

regulations



General Technical Description

Mix 4 parts BUMPER PAINT with 1 part 740 ACRYL NORMAL / 741 ACRYL SLOW THINNER

10 min / 60°C (140°F) 1h /23°C (73°F)

Surface

Plastic parts of the car

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

3-5 min

Product Application: Fast drying 1K paint for restoring OEM look of plastic bumpers and plastic parts 2 coats. Apply in thin layers. One coat and after 5-10 min flash off time apply the second coat.



20-25 % 740 ACRYL NORMAL / 741 ACRYL SLOW THINNER / REDUCER



Flash off time 5 - 10 min / 23°C (73°F)

1h / 23°C (73°F)

10 min / 60°C (68°F)

panel temperature

Short wave 3-5 min

Flash Point: 8°C / 52°F

Specific Gravity: 1.3 g/cm³

Solid Content (No thinner): 48% Weight

VOC (2004/42/EC)

The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 610 g/L. 2004/42/IIB(e)(840)610

Theoretical Coverage:

 $7 - 8 \text{ m}^2 / \text{l}$ at 35 micron (1.4 mil) dry film thickness

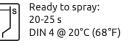
Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature.
- Application only with the recommended thinners / reducers.
- It can also be used by countries that do not adopt the VOC legislation.
- Do not use at temperatures below 15°C (50°F)
- Do not apply the primer as 'wet on wet' on TPA surfaces.

Storage shelf life:

 Store in a cool place +5°C - +25°C (41°F - 77°F) and use within
months for best results.
Guaranteed shelf life of 24 months in unused original containers.

ACRYL SLOW THINNE REDUCER





Compliant Spray gun 1.5 – 1.8 mm 2-3 bar (29-44psi) inlet pressure 2 coats = 35-40µm (1.4 - 1.6 mil)



HVLP 1.5 mm 2 bar (29psi) inlet pressure 2 coats = 35-40µm (1.4 - 1.6 mil)



Always wear protective equipment



Follow the application instructions mentioned in this TDS

Cleaning of equipment: Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER

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