



TECHNICAL DATA SHEET No 820

SPRAY P 340 PLASTOFIX

GENERAL TECHNICAL DESCRIPTION

Adhesion promoter for plastic parts based on a specially formulated high adhesion resin mixture

After 5 minutes it can be overcoated

SURFACE

Exterior plastic parts of a car excluding PE (Polyethylene)
HB BODY Polyester Fillers
BODY 950 STONE CHIP / U951
AUTOFLEX

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

Sand substrate with an appropriate grit paper

PRODUCT APPLICATION: Apply 2 to 3 coats on a properly treated surface.



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



5 min / 23°C (73°F)



2 - 3 coats approximately
20 - 30 microns



5 min / 23°C (73°F)



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

FLASH POINT

-97°C / -206°F

SPECIFIC GRAVITY

0.8 + 1.2 g/cm³

SOLID CONTENT

(NO THINNER)

7.5 - 9% Weight

VOC (2004/42/EC)

This is an is a special refinishing product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.
2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

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CLEANING OF EQUIPMENT

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REMARKS

- Always try to use the product in accordance with the specifications provided
- Shake for 2 - 3 min after agitator ball has started to rattle
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc
- It is recommended to test on a similar surface for achieving the desired finishing result
- Always test plastic substrate for adhesion, due to the diverse nature of plastics
- Optimum operating temperature range 10 - 25°C (50 - 77°F)

STORAGE SHELF LIFE

Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results.
Guaranteed shelf life of 36 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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