

P 340 PLASTOFIX



GENERAL TECHNICAL DESCRIPTION

1K adhesion promoter for plastic parts
Excellent mechanical properties
Easy to apply

SURFACE

Exterior plastic parts of a car excluding PE (Polyethylene)
HB BODY Polyester Fillers
BODY 950 STONE CHIP / U951
AUTOFLEX

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

Sand substrate with an appropriate grit paper.

PRODUCT APPLICATION: Apply in thin layers over sanded areas to enhance primer adhesion



Ready to use
No THINNER / REDUCER addition



Compliant spray gun
1.2 – 1.4 mm
2 - 2.5 bar (29 - 36 psi)
2x coats = 5 - 10 µm
(0.2 - 0.4 mil)



1.2 – 1.4 mm
1.5 - 2 bar (22 - 29 psi)



5 min / 23°C (73°F)
Flash off time



10 min / 23°C (73°F)



Paint over with
HB BODY Fillers,
Primers and Top Coats

FLASH POINT

4°C / 40°F

SPECIFIC GRAVITY

0.90 g/cm³

SOLID CONTENT

(NO THINNER)

12% Weight

VOC (2004/42/EC)

This is a preparatory product based on its ingredients and properties. The maximum VOC content in this category is 850 g/L. The VOC content in the ready for use form of this product is 850g/L.
2004/42/IIIB(a)(850)850

THEORETICAL COVERAGE

30 - 35 m² / l at 10 micron (0.4 mil)
dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL thinner / reducer

REMARKS

- Allow for additional time for combi spray booths to reach the desired temperature
- Do not use at temperatures below 15°C (59°F)

STORAGE SHELF LIFE

Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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