



BODY 933 UNDERBODY

Technical Data Sheet No 715

General Technical Description

Underbody coating made of wax, synthetic resin and bitumen

Provides excellent underbody protection

Very good adhesion both on clean surfaces and on top of old coats

Can not be overpainted

Surface

Underbody parts of cars only

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application:



Shake well before using: 2-3min



Always close tin after use



Apply with spray gun: 4 - 5mm. Pressure 5-6 bar (73-87psi)



Always wear protective equipment



Drying time
2h / 23°C (73°F)
30min / 60°C (140 °F)



Follow the application instructions mentioned in this TDS



Protect from humidity

Flash Point:
5°C

Specific Gravity:
1.02 g/cm³

Solid Content (No thinner):
56% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 415 g/L.
2004/42/IIB(e)(840)415

Theoretical Coverage:
4-5 m²/l at 100 micron (4 mil) dry film thickness

Cleaning of equipment:
Clean after final use with:
740 ACRYL NORMAL /
767 ECO THINN NITRO THINNER

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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