

















F 222 BUMPERSOFT ELASTIC FILLER

Technical Data Sheet No 501

<p>New generation filler developed specifically to apply on plastic Bumpers excluding PE (Polyethylene)</p>	<p>General Technical Description</p>  <p>Mix 100 parts F 222 BUMPERSOFT with 2-3 parts BODY HARDENER</p>	<p>Surface</p> <p>Bare steel</p> <p>Plastic bumpers (except PE)</p>	<p>Pretreatment / Cleaning of substrate</p>  <p>Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER</p>
<p>Dries quickly</p>	 <p>Non force dry 35-45 min / 23°C (73°F)</p>	<p>Galvanized</p>	<p>Make sure the surface is first wiped dry then air dried.</p>
<p>Easy sanding</p>	 <p>IR drying 5-8 min distance: 60-70cm</p>	<p>Aluminium</p>	 <p>Make sure you always use appropriate face protection and good ventilation</p>
<p>VOC compliant with the regulations</p>		<p>Stainless steel</p>	
		<p>Fiberglass</p>	
		<p>Chrome</p>	

Product Application: Apply evenly using a spatula on surface once well mixed

 <p>100:3 mix with BODY HARDENER Pot life: 4-5min/23°C(73°F)</p>	 <p>HB BODY acrylic primers</p>	<p>Flash Point: 31°C / 88°F</p>	<p>Remarks:</p> <ul style="list-style-type: none"> • Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
 <p>4-5 minutes time to apply with the spatula before it starts hardening</p>	 <p>Store in a cool place</p>	<p>Specific Gravity: 1.70g /cm³</p>	<ul style="list-style-type: none"> • Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
 <p>Non force dry 35-45min / 23°C (73°F)</p>	 <p>Always wear protective equipment</p>	<p>Solid Content (No thinner): 70% Weight</p> <p>VOC (2004/42/EC) This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 100 g/L. 2004/42/II(b)(250)100</p>	<ul style="list-style-type: none"> • Do not apply at temperatures below +5°C (+41°F) • It can be used by countries that do not adopt the VOC legislation as well.
 <p>Short wave 5 – 8 min Lamp distance: 60 - 70cm</p>	 <p>Follow the application instructions mentioned in this TDS</p>	<p>Theoretical Coverage: -</p>	<ul style="list-style-type: none"> • In temperature above 80 - 100°C (176°F - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
 <p>P 120 – P 180 must be used in order to give a fine, non porous surface</p>		<p>Cleaning of equipment: Clean after final use with 767 ECO-THINN NITRO THINNER</p>	<p>Storage shelf life:</p> <ul style="list-style-type: none"> • Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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